



# Consumer Business Group

## Construction & Home Improvement Markets

### Product Information Sheet

## Scotch® Double-sided Carpet Tape



### General description

Scotch® Extra Strong Double-sided Tape is a powerful tape that remains securely in place even in high-wear areas such as stairs and on rough or porous surfaces. The extra strong adhesive provides optimum hold for all carpets. It is hand tearable for easier usage.

Product Characteristic	Typical Value*	Test method
Backing	PET cloth	-
Adhesive	Synthetic rubber	-
Standard roll length	48mm x 50m, 48mm x 25m, 50mm x 5m	-
Color	White	-
Total thickness	170 µm	AFERA 5006
Peel 180° on SLS	> 25 N/cm	AFERA 5001
Rolling ball tack	> 2 cm	PSTC 6
Liner thickness	70 µm	AFERA 5006
Operating temperature	-10°C to 50°C	Internal

\*These are average values. 3M does not guarantee every product will have these specific test values. Actual values may vary and may be greater than or less than the averages listed.

### Key benefit

This tape is ideal for various types of carpet.

## Applications

Application temperature is 10°C to 30°C.

This double-sided tape is designed to carpeting and permanent bonding of materials with rough or porous surfaces.

- The entire tape surface must adhere completely to both sides. To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified.
- Clean the surface with isopropyl alcohol. Do not use household cleaners (generally greasy products that leave a layer on surfaces and make them hard to stick to).
- Apply the tape on the floor and press it.
- Remove the liner and apply the carpet on the rug, press firmly (firm application pressure helps develop better adhesive contact and improve bond strength).

## Precautions

This is a permanent tape and may cause damage if removed.

Do not use on delicate or curved surfaces.

Do not use for mounting objects on vertical surfaces.

## Storage

To obtain best performances, store this product under normal condition of 21°C and 50% relative humidity in the original packaging and use it within one year from date of purchase.

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