TRAMONTINA
Tramontina Cutelaria SA

Declaration of Compliance
for article made from metals intended to come into contact with food

Hereby we confirm these products below complies with the legal regulation laid down in the Regulation (EC) N° 1935/2004.

The materials tested in the test reports mentioned below, related to each item, are the same materials used in the products to which this statement applies. When used as specified, the transition of substances does not exceed the legal limits. The test was performed according to Resolution Anvisa Resolution RDC N° 854 /2024, on metals and alloys used in food contact materials and articles.

This statement is valid for the product delivered by us, as specified below. Considering the declared food contact conditions, the product complies with the provisions of these Directives regarding the specified foods. The user must verify for themselves whether the product is suitable for the intended food beyond the provisions of the Directives.
The validity of the statement expires if the requirements are changed.

Carlos Barbosa, March 14, 2025.

José Paulo Medeiros
José Paulo Medeiros (14 de março de 2025 18:03 ADT)
José Paulo Medeiros
Industrial Director

List of products and test reports

Product nº	Product name	Material	Test Report 1	Test Report 2
23398088	30PCS TABLEWARE SET IPANEMA / JUEGO DE CUBIERTOS 30PZAS IPANEMA	AISI 420 Stainless Steel AISI 430 Stainless Steel	AWH 0004/07-24	AWH 0005/07-24
23398288	30PCS TABLEWARE SET IPANEMA / JUEGO DE CUBIERTOS 30PZAS IPANEMA	AISI 420 Stainless Steel AISI 430 Stainless Steel	AWH 0004/07-24	AWH 0005/07-24
23498916	6 PCS KNIVES SET PLENUS / JUEGO DE CUCHILLOS 6PZAS PLENUS	AISI 420 Stainless Steel	AWH 0004/07-24	
23498917	8 PCS KNIVES SET PLENUS / JUEGO DE CUCHILLOS 8 PZAS PLENUS	AISI 420 Stainless Steel	AWH 0004/07-24	

ANALYSIS CERTIFICATE
REPORT AWH 0004/07-24

Client: TRAMONTINA SA CUTELARIA
Address: AV IVO TRAMONTINA, 1024 - CEP: 95185-000
Business Aggreement: 1513_06_2024-FC (T) Rev.00
Analysis Start Date: 7/25/2024 Analysis End Date: 7/31/2024
Sample received in: 7/22/2024 Result Issued in: 8/6/2024

DATA PROVIDED BY THE CUSTOMER

Sample Description: Aisi 420 Stainless Steel (Supplier:102) - Ref. 23426/036
Fabrication Date: -x- Expiration Date: -x-
Batch: -x-
Other Data: -x-

ANALYTICAL RESULT

Metals composition - Sum

Area (dm²): -- **Contact volume (L):** -
Method: EPA 3052 **Tested by:** -
Requirement: Resolution RDC No 854 of April, 04th of 2024

Determination	Conditions	Q.L. [1]	Specification [2]	Result	Unc.*	Unit	Conclusion [3]
Lead	-	0.00005	-	0.0002	±-	%	Satisfactory
Arsenic	-	0.00005	-	0.0014	±-	%	Satisfactory
Cadmium	-	0.00005	-	<0.00005	-	%	Satisfactory
Mercury	-	0.00005	-	<0.00005	-	%	Satisfactory
Antimony	-	0.00005	-	0.0005	±-	%	Satisfactory
Sum metals	-	0.00005	máx 1	0.0021	±-	%	Satisfactory

Metals composition - Individual

Area (dm²): - **Contact volume (L):** -
Method: EPA 3052 **Tested by:** -
Requirement: Resolution RDC No 854 of April, 04th of 2024

Determination	Conditions	Q.L. [1]	Specification [2]	Result	Unc.*	Unit	Conclusion [3]
Arsenic	-	0.00005	máx 0.03	0.0014	±-	%	Satisfactory
Mercury	-	0.00005	máx 0.01	<0.00005	-	%	Satisfactory
Lead	-	0.00005	máx 0.01	0.0002	±-	%	Satisfactory
Cadmium	-	0.00005	máx 0.01	<0.00005	-	%	Satisfactory

SFDK Code: AWH 0004/07-24CO

TÜV SÜD SFDK Laboratório de Análise de Produtos LTDA.
Av. General Valdomiro de Lima, 833 - 04344-070 - São Paulo SP
Tel: +55 11 5097-7888
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Migration of Metals - Metallic articles

Area (dm²): 0.70 **Contact volume (L):** 0.185
Method: NQ169 **Tested by:** Immersion
Requirement: RDC n° 854 of April, 4th of 2024; IN n° 160 of June, 1st of de 2022

Determination	Conditions	Q.L. [1]	Specification [2]	Result	Unc.*	Unit	Conclusion [3]
Arsenic - 0,5% citric acid	100°C/1h	0.01	máx. 0.01	<0.01	-	mg/kg	Satisfactory
Cadmium - 0,5% citric acid	100°C/1h	0.01	máx. 0.05	<0.01	-	mg/kg	Satisfactory
Lead - 0,5% citric acid	100°C/1h	0.01	máx. 0.05	<0.01	-	mg/kg	Satisfactory
Chromium - 0,5% citric acid	100°C/1h	0.01	máx. 1.0	0.15	±0.00	mg/kg	Satisfactory
Copper - 0,5% citric acid	100°C/1h	0.01	máx. 0.1	0.01	±0.00	mg/kg	Satisfactory
Tin - 0,5% citric acid	100°C/1h	0.01	máx. 50	<0.01	-	mg/kg	Satisfactory
Mercury - 0,5% citric acid	100°C/1h	0.01	máx. 0.5	<0.01	-	mg/kg	Satisfactory

* Measure's uncertainty, considering k=2 and 95% confidence interval

(1) D.L. = Detection Limit Q.L. = Quantification Limit

(2) The parameters established here may not cover all the legislation in force for the product. The result(s) are valid only for the sample under the foreseen conditions. not being extended to any lots.

(3) TÜV SÜD SFDK. when making the declaration of conformity. will restrict itself to comparing the analytical result(s) with the above mentioned legislation or parameter established by the customer. not making this interpretation part of the scope of accreditation. For decision rule the measurement uncertainty will not be considered in these cases.

TÜV SÜD SFDK, when performing the comparison with the Legislation with a declaration of conformity, the analytical result(s) will be presented restricting itself to the comparison with the legislation or parameter established by TRAMONTINA SA CUTELARIA and uncertainty will not be taken into account in these cases.

Methodologies Used : The encodings with NB, NF, NI, NQ, NT and NS correspond to internal codes of TÜV SÜD SFDK procedures and the parentheses contain the summary of the reference method. The latest version for the methodologies are used.

Note

Simulant A – deionized water: simulant to no acid aqueous food (pH > 4.5);
Simulant B – 3% acetic acid: simulant to acid aqueous food (pH < 4.5);
Simulant C – 10% ethanol or as alcoholic level of food: simulant to alcoholic food;
Simulant D – 95% ethanol or isooctane: simulant to fat food;
Simulant D' - olive oil or edible oils: simulant to fat food;
Simulant – 50% ethanol: Dairy foods simulant.

Assinatura Eletrônica

Responsável

Renata Rodrigues de Souza - CRBio 86584/01-D

SFDK Code: AWH 0004/07-24CO

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ANALYSIS CERTIFICATE
REPORT AWH 0005/07-24

Client: TRAMONTINA SA CUTELARIA
Address: AV IVO TRAMONTINA, 1024 - CEP: 95185-000
Business Aggreement: 1513_06_2024-FC (T) Rev.00
Analysis Start Date: 7/25/2024 Analysis End Date: 7/31/2024
Sample received in: 7/22/2024 Result Issued in: 8/6/2024

DATA PROVIDED BY THE CUSTOMER

Sample Description: AISI 430 Steel (Supplier:102) - Ref. 23743/000
Fabrication Date: -x- Expiration Date: -x-
Batch: -x-
Other Data: -x-

ANALYTICAL RESULT

Metals composition - Sum

Area (dm²): - **Contact volume (L):** -
Method: EPA 3052 **Tested by:** -
Requirement: Resolution RDC No 854 of April, 04th of 2024

Determination	Conditions	Q.L. [1]	Specification [2]	Result	Unc.*	Unit	Conclusion [3]
Lead	-	0.00005	-	0.0003	±-	%	Satisfactory
Arsenic	-	0.00005	-	0.0008	±-	%	Satisfactory
Cadmium	-	0.00005	-	<0.00005	-	%	Satisfactory
Mercury	-	0.00005	-	<0.00005	-	%	Satisfactory
Antimony	-	0.00005	-	0.0003	±-	%	Satisfactory
Sum metals	-	0.00005	máx 1	0.0014	±-	%	Satisfactory

Metals composition - Individual

Area (dm²): - **Contact volume (L):** -
Method: EPA 3052 **Tested by:** -
Requirement: Resolution RDC No 854 of April, 04th of 2024

Determination	Conditions	Q.L. [1]	Specification [2]	Result	Unc.*	Unit	Conclusion [3]
Arsenic	-	0.00005	máx 0.03	0.0008	±-	%	Satisfactory
Mercury	-	0.00005	máx 0.01	<0.00005	-	%	Satisfactory
Lead	-	0.00005	máx 0.01	0.0003	±-	%	Satisfactory
Cadmium	-	0.00005	máx 0.01	<0.00005	-	%	Satisfactory

SFDK Code: AWH 0005/07-24CO

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Migration of Metals - Metallic articles

Area (dm²): 0.85 **Contact volume (L):** 0.185
Method: NQ169 **Tested by:** Immersion
Requirement: RDC n° 854 of April, 4th of 2024; IN n° 160 of June, 1st of de 2022

Determination	Conditions	Q.L. [1]	Specification [2]	Result	Unc.*	Unit	Conclusion [3]
Arsenic - 0,5% citric acid	100°C/1h	0.01	máx. 0.01	<0.01	-	mg/kg	Satisfactory
Cadmium - 0,5% citric acid	100°C/1h	0.01	máx. 0.05	<0.01	-	mg/kg	Satisfactory
Lead - 0,5% citric acid	100°C/1h	0.01	máx. 0.05	<0.01	-	mg/kg	Satisfactory
Chromium - 0,5% citric acid	100°C/1h	0.01	máx. 1.0	0.04	±0.00	mg/kg	Satisfactory
Copper - 0,5% citric acid	100°C/1h	0.01	máx. 0.1	<0.01	-	mg/kg	Satisfactory
Tin - 0,5% citric acid	100°C/1h	0.01	máx. 50	<0.01	-	mg/kg	Satisfactory
Mercury - 0,5% citric acid	100°C/1h	0.01	máx. 0.5	<0.01	-	mg/kg	Satisfactory

* Measure's uncertainty, considering k=2 and 95% confidence interval

(1) D.L. = Detection Limit Q.L. = Quantification Limit

(2) The parameters established here may not cover all the legislation in force for the product. The result(s) are valid only for the sample under the foreseen conditions. not being extended to any lots.

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Methodologies Used : The encodings with NB, NF, NI, NQ, NT and NS correspond to internal codes of TÜV SÜD SFDK procedures and the parentheses contain the summary of the reference method. The latest version for the methodologies are used.

Note

Simulant A – deionized water: simulant to no acid aqueous food (pH > 4.5);
Simulant B – 3% acetic acid: simulant to acid aqueous food (pH < 4.5);
Simulant C – 10% ethanol or as alcoholic level of food: simulant to alcoholic food;
Simulant D – 95% ethanol or isooctane: simulant to fat food;
Simulant D' - olive oil or edible oils: simulant to fat food;
Simulant – 50% ethanol: Dairy foods simulant.

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Responsável
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0153

Relatório de auditoria final 2025-03-14

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Histórico de "0153"

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